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to produce extremely good surface quality and with close tolerance, Babu et al. (1990), Beeley and Smart (1995), Amira et al. (2011). Therefore, IC has occupied a key position in the range of modern metal casting techniques, Jones and Yuan (2003a), Jones and Yuan (2003b), Konrad et al. (2011).Dimensional Accuracy Comparison of Investment Castings ...Investment casting is an industrial process based on lost-wax casting, one of the oldest known metal-forming techniques. The term "lost-wax casting" can also refer to modern investment casting processes. Investment casting has been used in various forms for the last 5,000 years.Investment casting - WikipediaIn either case, a clear understanding of the materials and processes will help insure optimum results. There are a wide range of technical considerations involved in the investment casting process. This paper will focus on various aspects of investment application, beginning with a discussion of investment materials.Casting Investment Materials and Applications - Ganoksin ...This book examines the investment casting

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Abstract. This paper presents recent developments in reducing materials' waste and saving energy in investment casting process. Stages in investment casting process include: molding (tooling, shelling, drying, de-waxing and firing) melting, alloying, pouring, solidification and finishing.

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